

Pipe Bender - Hydraulic

DO NOT use this machine unless you are authorised or have been instructed in its safe use and operation.

POTENTIAL HAZARDS

Abrasions	Crushing	High pressures

PROTECTIVE EQUIPMENT REQUIRED

Protective clothing	Eye protection	Steel capped Boots
Long hair restrained		

PRE-OPERATION

- Ensure good housekeeping in work area
- Do not wear loose clothing or jewellery
- Inspect equipment before use, for damaged parts and cords
- Ensure all guards and shields in place
- Ensure pipe bender is disengaged before fitting the appropriate die.

OPERATIONAL SAFETY

- Lock off the hydraulic bleeder.
- Place the length of pipe against the die.
- If the metal pipe is short it should be held securely at one end in a solo operation.
- If the metal pipe is a long length, it should be held by two people - one at each end of pipe and a third person is required to operate the bending machine.
- Operator uses pumping action on handle until pipe is firm against the rollers.

POST-OPERATION

- Always isolate tool before servicing or when not in use
- Ensure you clean up work area
- Place all tools used back where they belong

PROHIBITED

- KEEP HANDS WELL CLEAR OF AREA BETWEEN DIE AND ROLLERS

This Document does not replace training; it covers hazards associated with normal use and therefore may not cover all possible hazards associated with the machine. Refer to the user's manual for further information. It is designed to be used as a summary of a Safe Work Instruction and to act as a reminder to users prior to machine use.